1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 1,4-Phenylenediamine dihydrochloride

Product Number: 78460

Brand: Aldrich

Supplier: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone: +1 800-325-5832
Fax: +1 800-325-5052

Emergency Phone #: (314) 776-6555

Preparation Information: Sigma-Aldrich Corporation
Product Safety - Americas Region
1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards
Target Organ Effect, Toxic by inhalation., Toxic by ingestion, Toxic by skin absorption, Skin sensitiser, Irritant

Target Organs
Liver, Kidney

GHS Classification
Acute toxicity, Oral (Category 3)
Acute toxicity, Inhalation (Category 3)
Acute toxicity, Dermal (Category 3)
Eye irritation (Category 2A)
Skin sensitization (Category 1)
Acute aquatic toxicity (Category 1)
Chronic aquatic toxicity (Category 1)

GHS Label elements, including precautionary statements

Pictogram

Signal word: Danger

Hazard statement(s)
H301 + H311 Toxic if swallowed or in contact with skin
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H331 Toxic if inhaled.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing.
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
P305 + P351 + P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P311  Call a POISON CENTER or doctor/physician.
P501  Dispose of contents/container to an approved waste disposal plant.

HMIS Classification
Health hazard: 2
Flammability: 0
Physical hazards: 0

NFPA Rating
Health hazard: 2
Fire: 0
Reactivity Hazard: 0

Potential Health Effects
Inhalation  Toxic if inhaled. Causes respiratory tract irritation.
Skin  Toxic if absorbed through skin. Causes skin irritation.
Eyes  Causes eye irritation.
Ingestion  Toxic if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: 1,4-Benzenediaminedihydrochloride
Formula: C₆H₈N₂·2HCl
Molecular Weight: 181.06 g/mol

<table>
<thead>
<tr>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>p-Phenylenediamine dihydrochloride</td>
<td></td>
</tr>
<tr>
<td>CAS-No.</td>
<td>624-18-0</td>
</tr>
<tr>
<td>EC-No.</td>
<td>210-834-9</td>
</tr>
<tr>
<td>Index-No.</td>
<td>612-029-00-1</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

Conditions of flammability
Not flammable or combustible.

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for firefighters
Wear self-contained breathing apparatus for fire fighting if necessary.
Hazardous combustion products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx), Hydrogen chloride gas

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Wear respiratory protection. Avoid dust formation. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Light sensitive. Store under inert gas.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N99 (US) or type P2 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Immersion protection
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: > 480 min
Material tested: Dermatril® (Aldrich Z677272, Size M)

Splash protection
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: > 30 min
Material tested: Dermatril® (Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 873000, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an Industrial Hygienist familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Form crystalline
Colour light red

Safety data
pH no data available
Melting point/freezing point no data available
Boiling point no data available
Flash point no data available
Ignition temperature no data available
Autoignition temperature no data available
Lower explosion limit no data available
Upper explosion limit no data available
Vapour pressure no data available
Density no data available
Water solubility no data available
Partition coefficient: n-octanol/water no data available
Relative vapour density no data available
Odour no data available
Odour Threshold no data available
Evaporation rate no data available

10. STABILITY AND REACTIVITY

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
no data available

Conditions to avoid
no data available

Materials to avoid
Strong oxidizing agents
Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx), Hydrogen chloride gas
Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Oral LD50
LD50 Oral - rat - 147 mg/kg

Inhalation LC50
Dermal LD50
Other information on acute toxicity
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
May cause allergic skin reaction.

Germ cell mutagenicity
Genotoxicity in vitro - mouse - lymphocyte
Mutation in microorganisms

Genotoxicity in vitro - Human - lymphocyte
Mutation in mammalian somatic cells.

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

no data available

Teratogenicity

no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects

Inhalation Toxic if inhaled. Causes respiratory tract irritation.
Ingestion Toxic if swallowed.
Skin Toxic if absorbed through skin. Causes skin irritation.
Eyes Causes eye irritation.

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects
no data available

Additional Information
RTECS: ST0350000

12. ECOLOGICAL INFORMATION

Toxicity
no data available

Persistence and degradability
no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 1673  Class: 6.1  Packing group: III
Proper shipping name: Phenylenediamines
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 1673  Class: 6.1  Packing group: III  EMS-No: F-A, S-A
Proper shipping name: PHENYLENEDIAMINES (o-, m-, p-)
Marine pollutant: No

IATA
UN number: 1673  Class: 6.1  Packing group: III
Proper shipping name: Phenylenediamines

15. REGULATORY INFORMATION

OSHA Hazards
Target Organ Effect, Toxic by inhalation., Toxic by ingestion, Toxic by skin absorption, Skin sensitiser, Irritant
SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>624-18-0</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

- **p-Phenylenediamine dihydrochloride**

SARA 311/312 Hazards
Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>624-18-0</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

- **p-Phenylenediamine dihydrochloride**

New Jersey Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>624-18-0</td>
<td>2007-07-01</td>
</tr>
</tbody>
</table>

- **p-Phenylenediamine dihydrochloride**

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information
Copyright 2012 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only.
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.